

Adhesive Selection Guide



	Application	IDH	Type	natur	white	brown	black	Packaging		4 Weeks Lead Time	5 Days Lead Time	adhesive application glue spread: g/M2
								Unit	Pallet			
	Hot melts											
	Hot melts – Edge banding											
Standard Edge banding	Universal product for Small Machines	613101	DORUS Q 614	X				25 Kg	750 Kg		X	270
	Universal longer Open Time also for Solid Wood. Good Trouble shooting grade. Wide adhesion spectrum	47241 144199 217884	DORUS KS 217 DORUS KS 217 DORUS KS 217	X	X	X		25 Kg	750 Kg	X X	X	270
	Universal product Slow / Medium Machine	603330 639116	DORUS KS 207 DORUS KS 207	X	X			25 Kg	750 Kg	X X		270
	HolzHer Edge Banding Cartridges HKP 25 recommended for solid wood edges	114347 (N)	DORUS HKP 21	X				15 Kg	900 Kg	X	X	270
		122382 (W)	DORUS HKP 21		X					X		
457475 (Br)		DORUS HKP 21			X		X					
122384 (N)		DORUS HKP 25	X			X	X					
144206 (W)	DORUS HKP 25		X			X						
122383 (Br)	DORUS HKP 25			X		X						
144205 (Bl)	DORUS HKP 25				X	X						
Specials	Hand Held Edge Banders. Very slow machines	1147931	DORUS KS 224/2	X				25 Kg	750 Kg	X		270
	Universal Cool Running. Not suitable for solid wood edges	1345256	DORUS KS 250 Cool	X				25 Kg	750 Kg	X		180
	Purmelt											
	Edge banding Holzer Cartridge	144625	Purmelt HKP 26					1.6 Kg	320 Kg		X	270
	1 hour fire doors and High Gloss ABS Edges	282375 430523	Purmelt RS 270/3 Purmelt RS G 270/3					8 X 2 Kg	576 Kg		X	
	Granules for all applications	1066060	Purmelt RS G 270/7					16 X 0.75 Kg	432 Kg	X		
							16 X 0.75 Kg	432 Kg		X		
Veneering												
Surface Lamination Veneering	110862	DORUS FU 400					25 Kg	750 Kg			X	