



MERENDA LTD.

VENEER EDGING MANUFACTURERS
WRAPPING VENEER SPECIALISTS

The Wood Veneer Experts

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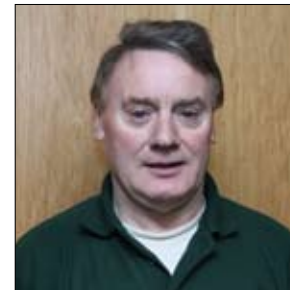
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Wood Veneer Edging Glued Fleeced and Sanded Unglued



Veneer Edging specifications:

Glued Veneer Edgebanding:

- Lightly Sanded Veneer to offer superior finished surface for application.
- Finished thickness approximately 0.6 mm.
- Minimum width available 12 mm.
- Maximum width as per customer specification up to 290mm.
- Length of roll 50 Linear Metre / Minimum Order quantity - 1 Roll
- All common Wood Veneer species available.
- Standard width 22 mm.
- Adequate glue spread to ensure good adhesion with the edge surface.
- Rolls packed as follows: Average 22 Sq M per box
Eg: 20 No x 50 M rolls per box – 1000 Linear Metres
- Lead times: stock veneers same day / Non stock orders, lead times agreed at time of order

Fleeced and Sanded Veneers – Unglued

All as above for glued veneers plus the following:

- Fleece backing used: 23 grm / 30 gram

Rolled Thickwood Veneer Edging specification:

- Extensive range of Wood veneers available
- All Wood veneers are sustainably sourced & processed to the highest quality standards.
- Standard width available is 22 mm
- Minimum width available is 12mm
- Thicknesses available 1 mm 1.5 mm 2 mm and 2.5 mm
- Maximum width available in 1 mm & 1.5mm thickness: 270 mm
- Maximum width available in 2 mm and 2.5 mm: 170 mm
- Standard material is available Ex stock - Lead times for other materials will be agreed at time of order.
- Standard roll lengths as per table below: (Roll length can be adjusted based on customer specification)

Roll Lengths:

1 mm	1.5 mm	2 mm	2.5 mm
50M	50 M	50 M	50 M
2 00 M	200 M	100 M	100 M

- Minimum distance between finger joints - 1.5 metres.
- Merenda offers a wide range of different species from all over the world

Common Veneer Species regularly processed by Merenda:

White Oak	Red Oak
European Oak	Maple
Ash	Teak
American Walnut	Aniegre
Pine	Cherry
Steamed Beech	Mahogany

Melamine Edging specifications:

- A wide range of White, Solid colours & Woodgrains edges are available ex. stock in 22 m
- Minimum order is 1 roll from our stock swatch (available on request)
- Carriage is payable on all small orders and agreed at time of order/quotation
- Packaging: Average 22 M2 per box e.g. 20 rolls * 22 mm per box
- Minimum width available: 16 m (min. quantity applies)
- Maximum width available as per customer requirement up to 100mm
- 10 metre roll service available in prepacked, personally labelled format for distribution customers.
- Items from stock range dispatched same day or within 2 days.
- Special matches available for large quantities / stock quantity call off available.
- Material sold on a no return basis applicable to Merenda Terms of Sale.

PVC/ABS Edgebanding specification:

- The largest PVC/ABS stock range in Ireland is available from Merenda - Standard Width: 22mm / Standard Thickness: 0.4 mm, 1mm & 2 mm.
- Full PVC/ABS Edge vs. Board matching facility for comprehensive Merenda range at: www.merenda.com.
- Minimum quantity order: 1 Roll (ex. Stock) / Specific colour match available for any door or board colour - Min. Qty. applies.
- Extensive Merenda swatch range matching all common board in Ireland & UK, delivered next day - order online or contact us directly.
- Exclusive distributorship for 2 of the largest PVC/ABS edging manufacturers in the World offer an unprecedented range of edges to our customers.
- Material sold on a no return basis & subject to Merenda terms of sale.



173mm x 2mm Rolled Thickwood Board

Rolled Thickwood Board Specification:

- Extensive range of wood veneers available as a board on a roll.
- A select range of Veneers are available fully FSC certified.
- Minimum width 80mm // Maximum Width 280mm
- Thickness 1 mm, 1.5 mm, 2 mm and 2.5 mm
- Ideal for curving & cladding high quality wood on difficult surfaces like columns, bull nose steps & stair stringers.

Wood Veneer Layons:

High quality Wood Veneers used

Lead time: Agreed at time of order

Large range of veneer species available in stock

Sizes :

- 2100mm x 900mm / 7ft. * 3ft.
- 2440mm x 1220mm / 8ft x 4ft.
- 3000mm * 1240mm / 10ft * 4ft.
- Other sizes available - made to customer specification.
- Stabilising backing paper available.
- Book Match / Slip Match / Random Match.
- Bespoke architectural designs can be manufactured.
- Backing / lower grade layons can also be offered.



Veneering Subcontract Service

Merenda can provide a subcontract veneering service to all customer by matching veneers to set requirements.

We can use pre-supplied customer issued veneers or offer the full service package from veneer supply to layon manufacture to a full board pressing facilities.

Please contact us to discuss your requirements.

Profile Wrapping Wood Veneer



Specification

Wood veneer specially manufactured for supreme flexibility to allow wrapping onto moulded MDF profiles.
Continuous Rolls of Veneer with disguised finger joints - distance of at least 1.2 metres between each fingerjoint.
Fixed Length Butt jointing facility also available for specialist requirements with/without aluminium tape.
Maximum width 295mm
Roll length 300 M
Fleece available: 23 grm / 30 grm & 50 grm or double fleece
Precision sanding to a tolerance .02mm



Merenda IDV presentation to Taoniste Mary Coughlan May 15th 2008



Merenda IDV Imprint Designed Veneers

Layon Glue

FU 400

Water mix

Available 25 kg

Glue

QS 614 Dorus - Small edgebanding machines

Available 25kg bags / **app. weight 270 g/m²**

Glue

KS 217 Dorus - Universal Glue for all machines

2% filler

Available 25 kg bags / **app. weight 270 g/m²**

Glue

KS 250

Filler Free - Cool running - high efficiency

Ideal for production runs requiring invisible

glue line / wide adhesion spectrum

Available 25 kg bags / **app. weight 180 g/m²**

Glue Cartridges

HK P21 - for use in Holzher machines

Colour: Natural / Standard / Brown

Available in 15 kg box

Purmelt

RSG 270 / 3 - suitable for 1 hour fire doors and High gloss ABS edges.

Suitable for adhesion of edgebanding to meet

water resistant requirements

requirements in areas of high humidity

Glue specification chart and technical data sheets available

Merenda, a manufacturing company, is acutely aware of its responsibilities to the environment. The company recognises the fact that the availability of veneers in the future is completely dependent on the way mankind uses timber resources now. Using veneers (on average 0.6 mm) to disguise a substrata such as MDF or chipboard is in itself a responsible manufacturing response to a growing need to protect a very valuable raw material. Merenda is proud to offer a Chain of Custody programme certified to FSC and PEFC standards, whose primary aim is the management of the world's forests both in an economic and socially viable way.

European Oak, Cherry, Sycamore, White Beech, Steamed Beech, Birch, Ash, American Walnut & Maple are all available as FSC certified Veneers at Merenda.

Our production processes ensure:

- A quality product which generates minimum waste
- No waste veneer goes to landfill
Waste material is processed into a renewable energy source, a recycled wood briquette.
- Chain of Custody certification to FSC standards is rigorously maintained.

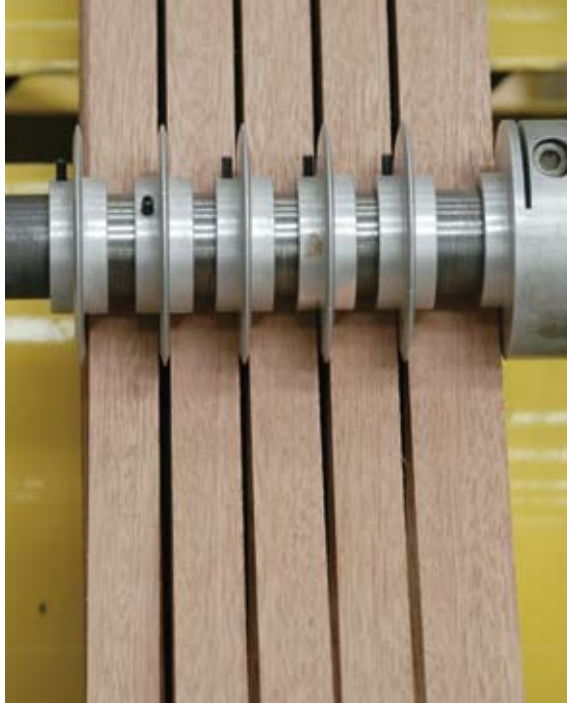


Tt-Coc-1995 © 1996 FSC A.C.
Setting The Standard
For Responsible Forestry

Recycling Policy



Merenda's objectives of continuous improvement ensure its processes strive to reduce, reuse and recycle all of its raw material. All our veneer waste is produced into Manorbloc, a process of compacting a mix of veneers into briquette form as a renewable energy source. Our purchasing policies allow for using recyclable raw material products wherever possible.



Veneer Edge-banding

In terms of the scale of your overall furniture or component piece, the edge-band is a lesser commodity requirement, but its absence portrays a piece still in the stage of completion. Your edge is just as much an integral element of the success of your furniture piece as your solid wood, MDF or chipboard.

Merenda has been manufacturing Fleeced & Sanded Veneer Edge-banding since the company was founded. Quality Veneer, sufficient availability & quality service are the 3 components we promise our customer base to satisfy their edging demand.

Available glued in 10 metre & 50 metre rolls or unglued in 100 metre rolls, an example of the main stock veneers available would be the following:

- > White & European Oak
- > Steamed & White Beech
- > Ash
- > Maple
- > Cherry
- > Teak
- > American & African Walnut
- > Sapele & Mahogany
- > Anigre
- > Radiata & Carolina Pine

The standard veneer edge width demanded is normally 22mm. At Merenda, we like a challenge, so if you need a width in any other dimension, we will manufacture to your specification depending on quantity demanded.

To maximize quality and the consistency of the veneer even after being stored for a period, Merenda can provide its rolls shrink wrapped & individually labeled. If the rolls are being sold in a trade or DIY context, this is the perfect way to control stock and offer consistency of quality to your customers.

For a complimentary wood edge, take a fresh look at Merenda - the Wood Veneer Experts.



Rolled Thickwood Edge & Board (RTE/RTB)

Are you in the Boatbuilding sector and require an abundance of curves to complete the interior of your boat?

Are you in Shopfitting, specialist Joinery or Interior fitouts and need a cost effective solution to make a curved shelving unit?

Are you machining curved products from solid timber and employing too many people at too much cost, taking too much time and wasting too much material?

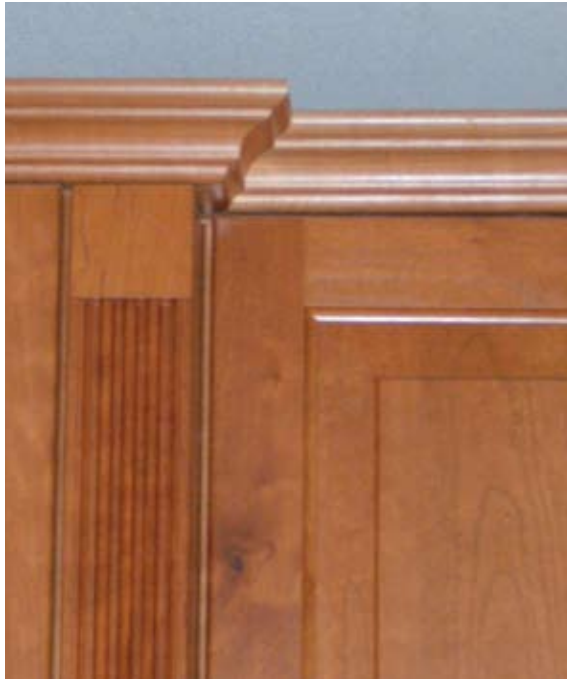
Do you require a robust, quality, thickwood edge-band that gives you the flexibility you need while still maintaining the solid ethos of your component or furniture piece?

If you have answered yes to any of the above, you need to contact Merenda and sample our Rolled Thickwood Products:

- > Manufactured in thicknesses of 1mm, 1.5mm, 2mm & 2.5mm by laminating layers of veneer together into coils.
- > Manufactured in 100 & 200 metre rolls in thickwood edge and 50 & 100 metre rolls in thickwood board.
- > Manufactured in all widths from 16mm to 180mm with 22mm, 30mm & 45mm available as standard.
- > Manufactured in 25 different wood veneer species.
- > Manufactured exclusively by Merenda, our mixed veneer layered product is a designers dream, please contact us for samples.
- > Manufactured with polyurethane reactive lamination technology.

When applied from the roll, Merenda rolled thickwood provides the machinist with assurance and stability on every curved and straight edge that is to be worked on.

For an alternative view on thick edging, take a fresh look at Merenda - the Wood Veneer Experts.



Profile Wrapping Veneer

Veneer in its raw state, is a brittle & tender medium that is prone to cracking and breaking. At Merenda, we have developed processes to take Veneer in its raw form and manufacture it into a product where it is flexible and malleable enough to wrap around a moulded or curved surface.

The specification of this product is dictated by the customer in consultation and negotiation with Merenda:

- > The width of the Veneer is dependent on the mould over which it will be wrapped.
- > The finished thickness of the Veneer is dictated by the complexity of the substrate, which is again a specification chosen by the customer.
- > The length of a roll is generally 300 metres, but we can manufacture butt-jointed strip lengths on a roll, if the customer has a particular processing requirement for this format.

Merenda excels and differentiates itself from other providers, in the choice of wood Veneers available in our range. We invite you to choose from any of our 25 stock veneers, or from the additional 150 Veneers, which we can readily source from our network of worldwide suppliers.

From an environmental viewpoint, mouldings wrapped in Veneer use a fraction of the timber required to make a solid wood mould. Using veneer in lieu of solid wood is the most sensitive way that timber in declining species can be optimized while still enjoying the beauty of veneer.

For a flexible wrapping veneer, take a fresh look at Merenda - The Wood Veneer Experts.



Our Philosophy

“The price of excellence is discipline. The cost of mediocrity is disappointment.”
William Ward

The Woods of the World age in rings, with an annual addition signifying the continued strength and character of the log until it is ready to be harvested. Once carefully selected, sliced & graded to Merenda's detailed specification, nature's best is then hand-picked and shipped to Merenda where the process of transformation takes place.

The History of Merenda has taken a similar life cycle to our key material resource. Since 1983, the company has grown and matured in the beautiful North Leitrim countryside adding layers of professionalism to make it the organisation it is today. Our 40,000 Sq. Ft. production plant supports people who are passionate about wood.

Our customer base also grew through its own life cycle and Merenda's relationship with its customers has now evolved into a partnership of negotiation and problem solving. Merenda works to a standard of excellence which focuses on the possible without sacrificing the growth lines of the past

The life cycle of Quality at Merenda has evolved into a state of mind and is the subconscious ingredient in everything that the company epitomises. It is driven, emphasised and lived through, by every member of the Merenda team everyday. Our commitment to quality is based on the emotional rather than the scriptural. We live it everyday, because we owe it to our Veneer, our customers and ourselves.

For a share in the emotive experience, take a fresh look at Merenda, the Wood Veneer Experts.



FSC Certification & Environmental Policy

“What we think, or what we know, or what we believe is, in the end, of little consequence. The only consequence is what we do.”
John Ruskin

Merenda is a large importer of decorative wood veneers. All of this veneer is utilized to the maximum degree and all of it is utilised for a productive purpose. Not a single square meter is consigned to landfill. This company policy in the end usage reflects Merenda’s focus on how it manages and sources its key raw material in an overall context. As an endorsement and testament of its commitment to sourcing wood which is traceable to a certified managed forest, Merenda holds full accreditation to the forest Stewardship Council (FSC) certification and is awaiting similar validation to the PEFC certification.

FSC REGISTRATION NO:TT-COC-1995

Many of our customers now enquire us to demonstrate and reassure them that we source our veneer raw materials responsibly. As a consequence we rely heavily on our suppliers to have a similar ethos to ourselves in terms of the sustainable aspect of the wood we use. We use many different species of wood from principally

Europe/Asia, Africa and North America to satisfy the requirements of our varied customers. Where FSC is called for, we proceed to use this wood through its valid chain of custody. Otherwise we seek assurances from the reliable and responsible group of suppliers we have built around us, now of long standing.

The foregoing are the only controls a company in Merenda’s position can rely on. As a consequence where FSC is the issue, and the wood is available, Merenda can supply fully certified veneers. Otherwise we are confident that 90% of our large stocks of veneer have come from forests where responsible and sustainable management is legitimately practiced on an ongoing basis.

For an environmentally conscious manufacturer- take a fresh look at Merenda, the wood veneer experts.



Veneer Lay-On's

Merenda Ltd holds one of the largest stocks of veneer in Ireland. As well as all the standard species commonly used, we also carry a wide selection of more exotic woods.

All this veneer is held in a humidity controlled warehouse which resembles its natural environment and thus retains it in top class condition.

Having all this veneer and following numerous requests from its wide range of customers Merenda has added a new Lay-On production line in its extensive factory at Manorhamilton.

New state of the art splicing equipment produces excellent conformity in the matching and blending of the natural grain structure.

> This is what is pleasing to the eye and continues to make real wood stand head and shoulders over P.V.C or melamine foil reproductions.

• "Call us to prepare your veneer surfaces in either your bespoke or standard sizes.

Maybe you only need a few or maybe you need a lot. Call us anyway".